

TEST REPORT

TEST REPORT NO: QY20150520
 DATE OF TEST REPORT: 20150520
 INVOICE NO: 2015QY0527
 DATE OF ISSUE: 20150527

PAGE NO: 1 OF 1

NAME	PV GREY RIGID SHEET	Producer	WorkShop One
Size(mm)	1220x 2440x20mm	Inspect Date	2015/05/20
Quantity	2400Pieces	Report Date	2015/05/20
Produce Date	2015-05-20	Inspect NO.	2015/05/20

I. Inspection Standard:
GB/T 13520-92 ,GB 9681-88

II. Test Item and Conclusion:

N O	Item	Specification	Result	Conclusion	
1	Appearance	Match picture 2	Qualified	Qualified	
2	Length mm	12 55 +0.2% 0	1255~1257	Qualified	
3	Width mm	67 8 +0.2% 0	678 ~ 679	Qualified	
4	Thickness mm	20.00+0.20	19.98~20.03	Qualified	
5	Heating shrinking rate %	Lengthways -5.0~+5.0 Transverse -3.0~+3.0	-1.0~-0.8 +0.3~+0.8	Qualified	
6	Tensile Strength Mpa	≥82.0	82.9	Qualified	
8	Falling ball break rate %	≤40	0(1000gballx1800 mm high	Qualified	
9	Impact strength (nick)kj/m2	50.0	81.2	Qualified	
10	Degree of cauterization g/m2	35%(m/m) HCl	Between ±2.0	-1.2	Qualified
		30%(m/m) H ₂ SO ₄	Between ±1.0	-0.5	Qualified
		40% (m/m) HNO ₃	Between ±1.0	-0.3	Qualified
		40%(m/m) NaOH	Between ±1.0	-0.3	Qualified
11	The contents of VCM mg/kg	≤1	0.56	Qualified	
12	Heavy Metal (AS Pb,Cd)mg/1 4%CH ₃ COOH60 C,0.5h	≤1	<1	Qualified	
13	Potassium permanganate mg/1 60°C,0.5H	≤10	6.9	Qualified	
14	Sediment left after evaporation	4% acetate 60°C,0.5h	≤30	12	Qualified
		20%ethano16°C,0.5h	≤30	13	Qualified
		Hexanemg 60°C,0.5h	≤150	58	Qualified

Conclusion This Production is Qualified